

Materials:

- 1. **White Porcelain Dish** (if using a store-bought be sure it says <u>microwave</u> <u>safe</u> on the bottom)
- 2. High Definition Photo Image of Pile of Money with shadows.
- 3. Fired-On Images Transfer Paper
- 4. Any HP or Canon Black-Only laser printer or photocopier
- 5. Low fired china paints or overglazes assorted colors: green, yellow, red, blue with medium of choice
- 6. Optional cover-coat to enable a cone 018-016 decal fire.
 - a. Lead /cadmium free: Reusche "Series 5" clear glaze or light colored china paint/ fire to cone 016
 - b. Regular: Reusche "Soft Flux" or any light-colored regular china paint fire to cone 018
 - c. Mineral or baby oil

Trompe L'oeil PILE of MONEY PLATE using Fired-On Images

Instructions:

- Scan or upload high definition money image.
 With a Google Images search type in "Pile of money photo" and select one that is a large size (highest pixels) Selecting an image with shadows under it helps give that Tromp L'oeil look. (hyper real)
- 2. Print image onto plain paper to check image quality and size
- 3. Remove tissue paper cover of transfer paper (if present) and discard
- 4. Place transfer paper into manual feed slot of printer ... one sheet at a time
- 5. Print image onto glossy side of paper
- 6. Cut out close to image edges
- 7. Drop into clean warm water for a few minutes. When you feel the backing paper starting to separate from film it is ready to use
- 8. Lift out of water bath with backing paper in place
- 9. Place on ware or tile
- 10. Hold film down with one hand and gently pull backing paper out with the other hand
- 11. Remove water from inside toward edges with a brayer (roller) over a paper towel
- 12. Let dry for several hours
- 13. Fire to cone 02 (if true porcelain) or cover-coat and fire to recommended temp depending on clay/ glaze type used. Instructions with the transfer paper has chart of firing temps of other clay types
- 14. Add china paint colors:

Light Yellow mixed with pinch of green for background

Dark Green for bill edges, stamp and numbers

Touch of blue on coins gives a silver hue.

Red mixed with a bit of yellow for pennies

15. Fire to cone 018 or to whatever recommended temp of your china paint or Overglaze. Lead free china paint needs slightly hotter /cone 016