

# FIRED-ON IMAGES Enamel Project

## Adding color with an underpainting guide



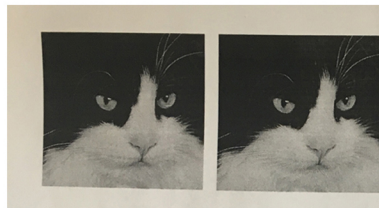
**Original Color Photo**



**Finished**



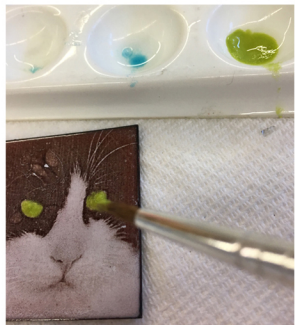
**1. Copper shape with white enamel fired on front**



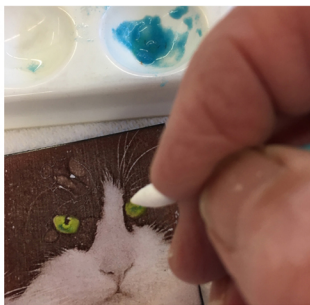
**2. Two copies of photo sized and printed onto Fired-On Images Decal Paper with Any HP or Canon Black-Only Laser printer**



**3. Image applied to white enamel and dried thoroughly then fired at 1490F for 1-2 minutes**



**4. Bright green and blue transparent enamels mixed with Klyr-Fire, applied to eyes then pupil area cleaned with pointy q-tip. fire at 1490F for 2 minutes until image has faded**



**5. New decal copy applied over faded one and let dry completely then fire at 1490F for 1-1.5 min until shiny.**